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# **nmRC CASE STUDY**

## **TEXTILE CONTAMINATION**

**nmRC\_CS\_07**





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# Textile Contamination

Time-of-Flight Secondary Ion Mass Spectrometry  
(ToF-SIMS) Case Study

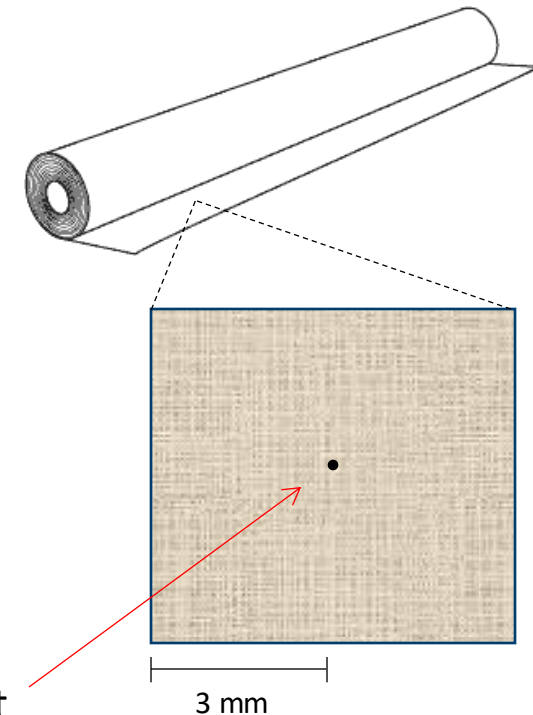


## Guilford Europe Ltd



### Contamination Problem:

- Unknown contaminant material appearing irregularly on bulk textile produce
- Tens of thousands of £'s of waste material annually



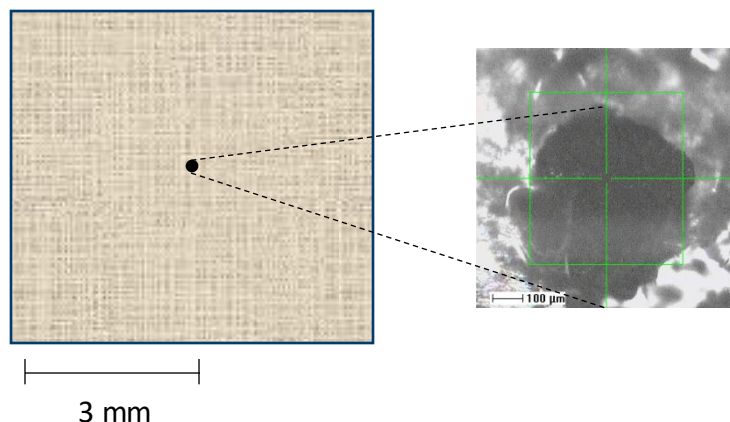
Contaminant  
Spotting



# TIME-OF-FLIGHT SECONDARY ION MASS SPECTROMETRY (ToF-SIMS)



- ToF-SIMS allows for spatially resolved highly mass sensitive (ppm) chemical analysis

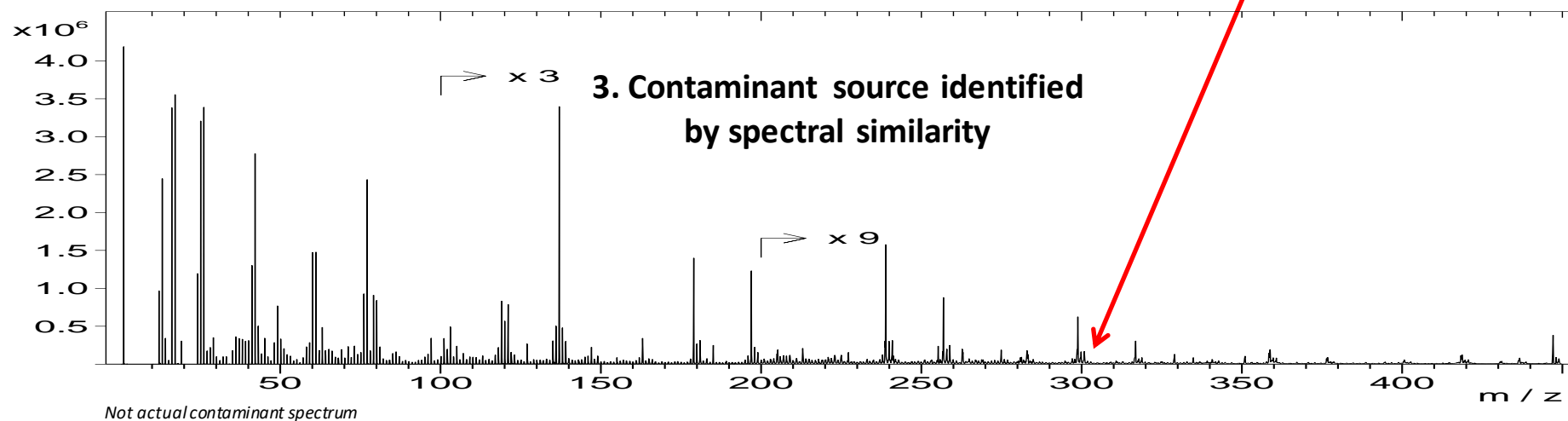


1. Contaminant extracted and analysed by ToF-SIMS

Spectrum  
Compared  
Against

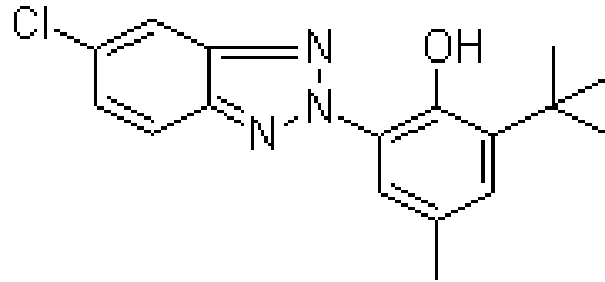


2. 48+ raw materials analysed



## Results:

- Chemical similarities found in several materials ( $\text{Cl}^-$  and  $\text{CN}^-$  &  $\text{CNO}^-$ )
- Clusters of peaks identified around 315 m/z matching one raw material:



**Bumetrizole**

- A specific dyeing agent that was not being fully washed out after the dyeing process.

## Further Results:

- Identification of bearings grease stains on textiles following bearing failure.
- Identification of raw materials from database contributing to other subtle contaminations.



- ToF-SIMS offers highly surface sensitive (1-2nm), spatially resolved, femtomolar mass sensitive (ppm) chemical analysis.
- ToF-SIMS was used to identify an unknown textile contaminant responsible for thousands of pounds of waste material.
- Spectra from contaminated sample were assessed against those from a raw material database.
- A source material responsible was identified and a process problem subsequently negated.





The Time-of-Flight Secondary Ion Mass Spectrometry analysis documented here was performed in the Advanced Materials and Healthcare Technologies research division of the School of Pharmacy at the University of Nottingham.





- We hope the information provided in this case study is of interest.
- If you wish to get in touch with us to discuss any of the information provided, raise a query/concern or provide feedback then please use any of the methods listed below:

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