# A rheological investigation of some polysaccharide interactions

R.O.MANNION, J.R.MITCHELL+, S.E.HARDING+, N.E.LEE and C.D.MELIA

Department of Pharmaceutical Sciences, and <sup>+</sup>Department of Applied Biochemistry and Food Science, University of Nottingham, UK

#### ABSTRACT

This publication contains work on several aspects related to polysaccharide synergy. Firstly a model for predicting the viscosity of non-interacting mixed polysaccharide solutions based upon coil occupancy was derived and experimentally tested for a series of non-ionic cellulose ethers. Good agreement was found between the predicted and experimental values. The model was adapted to accommodate the coil expansion of a polyelectrolyte occurring when it is mixed, and hence diluted, with a non-ionic polysaccharide in aqueous solution. The validity of this approach was examined using solutions of sodium carboxymethylcellulose and hydroxypropyl methylcellulose. The results showed that the enhanced viscosities observed on mixing non-ionic and anionic cellulose ethers can be explained in terms of coil expansion without invoking a mechanism based upon hydrogen bonding, and this was confirmed by sedimentation coefficient measurements. Rheological and ultracentrifugational techniques were used to examine the interaction between xanthan and the fraction of locust bean gum soluble at 35°C observed when solutions of the polysaccharides are mixed cold. Both techniques indicate that significant synergism occurs.

### INTRODUCTION

The aim of this work was to examine polysaccharide synergism from a variety of angles. In order to determine clearly that two polysaccharides have interacted from viscosity measurements, it is necessary to possess some way of predicting or estimating the viscosity which a mixed polysaccharide solution would have in the absence of interactions. Various models have been proposed to predict the viscosity of mixed solutions of non-interacting polysaccharides (1,2). Many of these are entirely empirical in

nature and all have relatively limited adaptability. This work describes the derivation and experimental validation of a model for the prediction of the viscosity of mixed polysaccharide solutions based upon coil occupancy, an approach suggested by Morris (3).

It has been shown(4) that at concentrations sufficient for coil overlap to occur, the viscosity of a solution of a single polysaccharide is given by equation 1.

$$\log \eta_{SD}^{o} = Xlog(C[\eta]) + logK \qquad (Eq.1)$$

where  $\eta^o$  is the zero shear specific viscosity, C is the total polysaccharide concentration,  $[\eta]$  is the intrinsic viscosity, and X and K are constants specific for each polysaccharide.

By adapting this equation to a two polysaccharide system (A and B) the following relationship is obtained:

$$\log \, \eta_{\mathrm{sp}(A+B)}^{\mathrm{o}} = (\,\mathrm{f}_{\mathrm{A}}\mathrm{X}_{\mathrm{A}} + \mathrm{f}_{\mathrm{B}}\mathrm{X}_{\mathrm{B}}) \log (\,\mathrm{C}(\,\mathrm{f}_{\mathrm{A}}[\,\,\eta_{\mathrm{A}}] + \mathrm{f}_{\mathrm{B}}[\,\,\eta_{\mathrm{B}}]\,)\,) + \mathrm{f}_{\mathrm{A}} \log \mathrm{K}_{\mathrm{A}} + \mathrm{f}_{\mathrm{B}} \log \mathrm{K}_{\mathrm{B}}$$

where  $\mathbf{f}_A$  and  $\mathbf{f}_B$  are the weight fractions of polysaccharides A and B respectively and subscripts denote the polysaccharides to which the other terms refer.

Eq.2 has been adapted to account for the changes in intrinsic viscosity of an ionic polysaccharide, "B", which occur due to alterations in the total ionic strength, I, of the solution, which is given by the following relationship:

$$I = I_s + Cf_B \alpha \qquad (Eq.3)$$

Where I s is the ionic strength of the solvent and  $\alpha$  = the weight fraction counterion content of the polyelectrolyte divided by the counterion molecular weight.

Where  $[\eta_B^*]$  is the intrinsic viscosity of the polyelectrolyte at infinite ionic strength, and S is a measure of polyelectrolyte chain stiffness, equal to the gradient of a graph of intrinsic viscosity against square root of the ionic strength (5).

For weak gel structures the use of steady shear viscosity is less appropriate and the study of synergism by dynamic rheological methods is well established (6,7). A system of particular interest is xanthan gum with locust bean gum where it has been suggested that xanthan has to be heated for the disordered form to be attained before the interaction can occur (8). Preliminary

dynamic rheological results are presented for unheated mixtures of these polysaccharides.

Finally, the use of ultracentrifugation to study the interaction between cellulose ethers and that between xanthan and locust bean gum is demonstrated.

## MATERIALS AND METHODS

Hydroxypropylmethylcellulose, HPMC, (Methocel K4M) was donated by Colorcon. Hydroxyethylcellulose, HEC, (Natrosol 250HHX), and Hydroxypropylcellulose, HPC, (Klucel H) were donated by Hercules. Sodium carboxymethylcellulose, NaCMC, (Blanose 12M31FD) was donated by Aqualon. Xanthan (Keltrol F) and locust bean gum were purchased from Kelco and Sigma respectively.

The fraction of the galactomannan soluble at 35°C was isolated using a method based upon that of Gaisford et al (9). This temperature fraction was used in all subsequent rheological and ultracentrifugational studies.

Concentrated solutions (>0.1%) were prepared by dissolving the polysaccharide in the solvent using a high shear Silverson mixer. Dilute solutions were prepared by adding the correct weight of polysaccharide to 80% of the total solvent, shaking until dissolved, then adding the remaining solvent.

All mixtures of polysaccharide solutions were prepared using single polysaccharide solutions which had been hydrated for 24 hours. The solutions were mixed with an Ultra Turax mixer and allowed to stand for a further 24 hours prior to rheological measurements being performed.

For each of the cellulose ethers the viscosities of a series of dilute solutions (<0.1%) were determined using an Ostwald viscometer with a flow time for water of 70 seconds. The intrinsic viscosity for each was then obtained using a Huggins plot extrapolation to zero concentration.

Zero shear viscosities for the concentrated cellulose ether solutions were obtained using a Deer rheometer fitted with concentric cylinder geometry (MG7101).

The storage and loss moduli for 1.0% w/w solutions of xanthan, locust bean gum, and mixtures of the two were obtained using a Weissenberg rheogoniometer, model R19, fitted with  $2^{\circ}$  cone and plate geometry. A frequency range of 0.05 to 0.5 Hz was used.

All rheological measurements were performed at  $25^{\circ}\mathrm{C}.$ 

Sedimentation studies were performed with a MSE Centriscan analytical ultracentrifuge.

## RESULTS AND DISCUSSION

Figures 1 and 2 show the values predicted by equation 2 relative to those obtained experimentally for two sets of mixed

Figure 1. Predicted and Determined Values of Specific Viscosity for Methocel K4M / Natrosol 250 HHX mixtures (Total polysaccharide concentration 1% w/w)

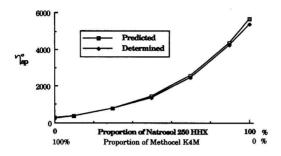


Figure 2. Predicted and Determined Specific Viscosity values for Methocel K4M / Klucel H mixtures (Total polysaccharide concentration 1% w/w)

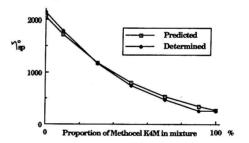


Figure 3. Predicted and Determined Values of Specific Viscosity For Methocel K4M / Blanose 12M31FD mixtures. (Total polysaccharide concentration 1%)

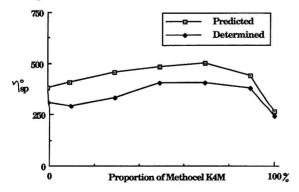


Figure 4. Storage and loss moduli for cold mixed solutions of xanthan and the fraction of locust bean gum soluble in water at  $35^{\circ}$ C.

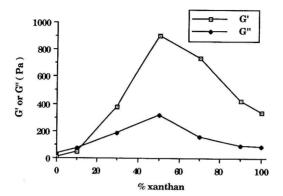


TABLE 1. Sedimentation coefficients of single polysaccharides and mixed systems.

POLYSACCHARIDE	SEDIMENTATION COEFFICIENT (Svedbergs)
Methocel K4M	2.0
Blanose 12M31FD	2.4
Methocel K4M (in mixture)	1.6
Blanose 12M31FD (in mixture)	2.2
Xanthan	7.4
Locust Bean Gum (LBG)	3.2
Xanthan/LBG mixture	Approx 60

solutions of non-ionic cellulose ethers. In each case the solvent was 0.1M sodium chloride and the total polysaccharide concentration was 1.0% w/w. There is excellent agreement between predicted and determined viscosities in each case indicating the applicability of the model to these systems.

Figure 3 shows the values predicted by equation 4 relative to those obtained experimentally for mixtures of HPMC and NaCMC. The solvent was distilled water, and the total polysaccharide concentration was 1.0% w/w. Agreement between the two curves is limited especially where the polysaccharide content is predominantly the polyelectrolyte. The values of the constants X and K for the NaCMC were obtained from a graph of Log zero shear specific viscosity against Log coil overlap parameter ( $C[\eta]$ ) at an added ionic strength of 0.2M. A high ionic strength was chosen to minimise the effects of errors introduced by the estimation of the sodium content of the polyelectrolyte. However the discrepancy between the zero shear specific viscosity of the 1.0%w/w NaCMC solution predicted using these values and that obtained experimentally is significant. Therefore it appears that the behavior of the polyelectrolyte coils is not independent of ionic strength; with increased coil-coil repulsion leading to a decrease in the number and lifetime of entanglements and hence a reduction in measured viscosity as the total ionic strength is reduced.

Importantly, the results show that the enhanced viscosities produced when an anionic and a non-ionic polysaccharide are mixed in aqueous solution can be accounted for in terms of polyelectrolyte coil expansion due to counter-ion dilution on mixing and it is unnecessary to invoke a mechanism involving molecular association, as other workers have done (1).

The results of the ultracentrifugation studies, shown in Table 1, indicate that there is no specific association between HPMC and NaCMC. The sedimentation coefficient of each in the presence of the other varies little from that obtained in isolation and these small differences can easily be accounted for by Johnston-Ogston and viscosity effects. In contrast, the sedimentation coefficient of the xanthan/locust bean gum mixture is an order of magnitude greater than either of the individual polysaccharides. This, along with the relative turbidity of the mixed solutions signifies that an interaction involving molecular association has occurred.

Figure 4 shows the storage and loss moduli for various mixtures of locust bean gum and xanthan solutions in 0.1M sodium chloride at a concentration of 1.0% w/w. There is an optimum storage modulus for the mixture containing equal parts of each polysaccharide; the value of this is approximately 500% greater than that of the more elastic component (xanthan), at the same total concentration.

The dynamic rheological and sedimentation data both indicate that a synergistic interaction of significant magnitude has occurred between xanthan and locust bean gum. At this ionic strength and in the absence of heat, the xanthan will be fixed in its native form. According to the model previously proposed for

this interaction (8) it should not occur in such circumstances. Hence it appears that these two polysaccharides can interact by an additional mechanism. A further report into the nature of this interaction is being prepared.

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