



# DETERMINATION OF THE LATERAL RESOLUTION OF AN INTERFERENCE MICROSCOPE USING A MICRO-SCALE SPHERE

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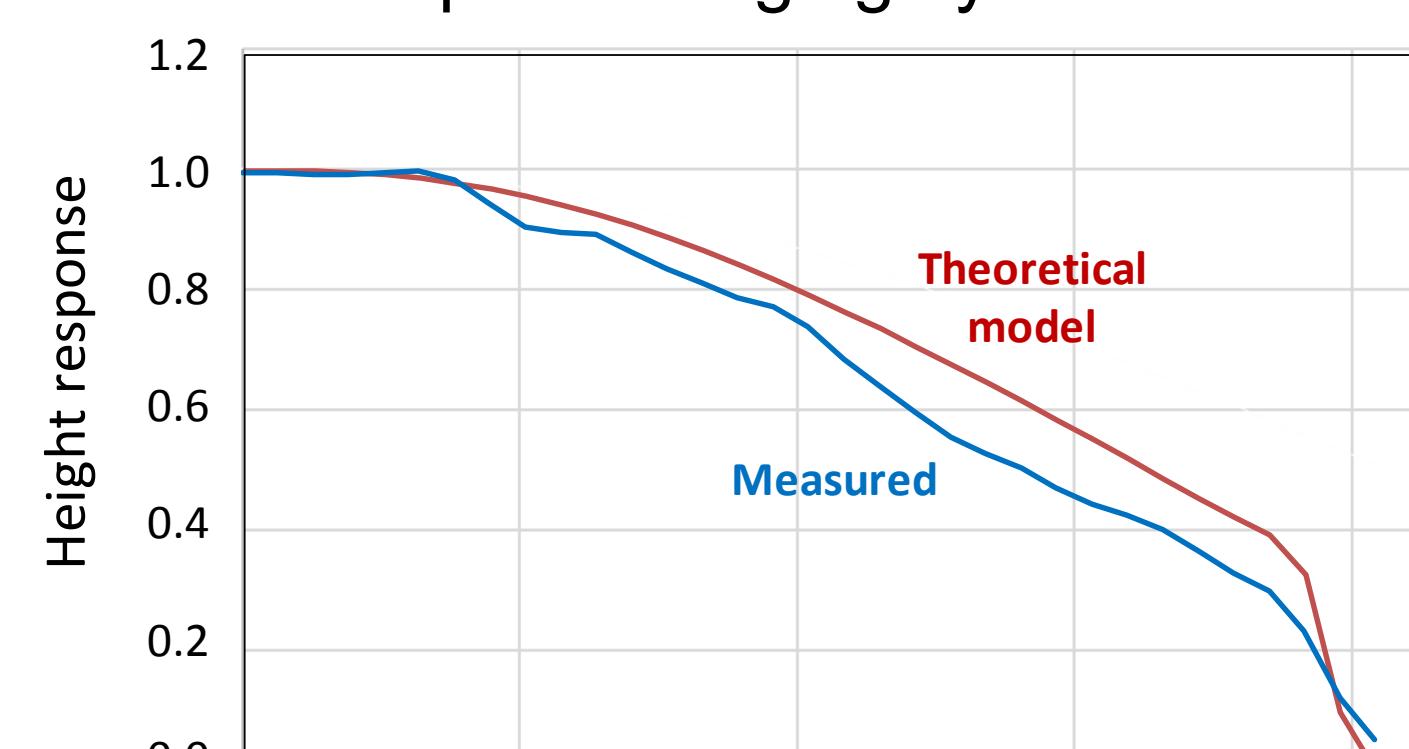
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## Lateral resolution characterisation for surface topography instruments

- Lateral resolution for surface topography is the ability to clearly distinguish between the surface heights of two closely spaced points
  - Current specifications for lateral resolution often include the traditional Rayleigh and Sparrow criteria, inherited from optical imaging systems

- A more complete characterisation of lateral resolution is the linear height-response *instrument transfer function* (ITF). ITF represents the measured amplitudes relative to the true amplitudes of surface sine waves as a function of spatial frequency  $\mathbf{k}$

$$\text{ITF} = \frac{\text{output}(\mathbf{k})}{\text{input}(\mathbf{k})}$$



Example instrument transfer function of a laser Fizeau interferometer showing a spatial frequency limit of 16 cycles/mm over a 100 mm aperture

- The ITF can be directly measured over a range of surface frequencies by using a number of calibration artefacts for lateral resolution, e.g. line pairs, star patterns, a series of sinusoids with a chirped pitch, or pseudo-random binary structures [1]
- Alternatively the ITF can be calculated for an optical system using a micro-scale sphere based on the so-called 'Foil model' of the surface [2-3]

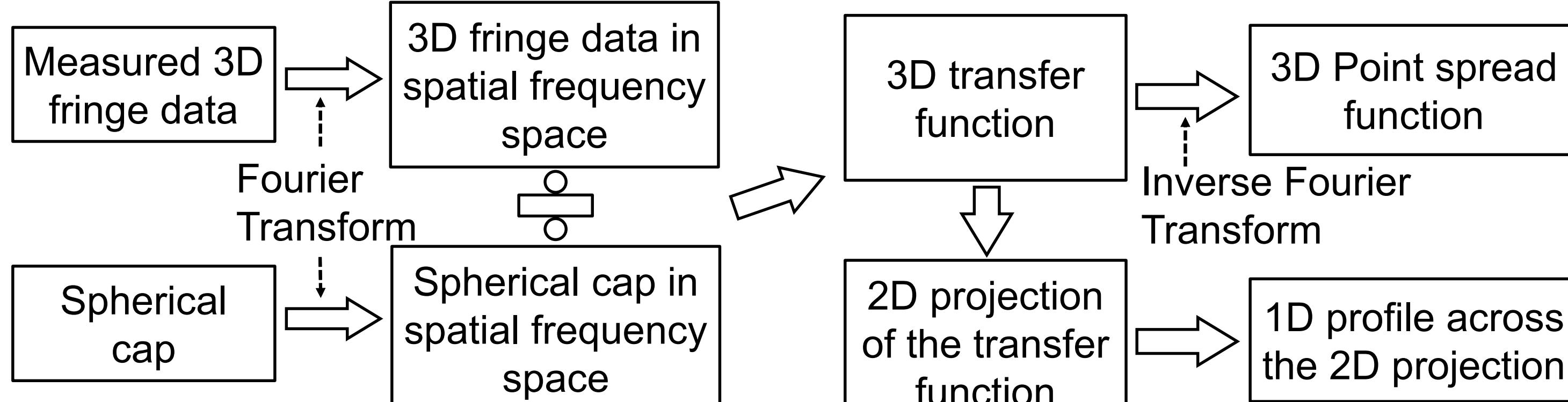
## Foil model of a spherical cap – linear theory of imaging

- A coherence scanning interferometry (CSI) system is modelled as a 3D linear filtering operation. There is a linear relationship between the refractive index change and the measured fringe signal
- The image  $f(\mathbf{r})$  at the spatial coordinate,  $\mathbf{r}$ , is modelled as a convolution of the object  $o(\mathbf{r})$  with a point spread function (PSF)  $h(\mathbf{r})$  associated with the instrument (under certain approximations)

$$f(\mathbf{r}) = \int_{-\infty}^{+\infty} h(\mathbf{r} - \mathbf{r}') o(\mathbf{r}') d^3 r' \xrightarrow{\text{Fourier Transform}} F(\mathbf{k}) = H(\mathbf{k}) \times O(\mathbf{k}) \\ = h(\mathbf{r}) \otimes o(\mathbf{r})$$

## Characterisation procedure of 3D TF of CSI

- The 3D TF for the specific optical instrument at the time of calibration can be calculated by dividing the fringe data by the foil in the spatial frequency domain
- A 2D TF is calculated as the projection of the 3D TF onto the x-y plane by summing the 3D TF along the axial direction for each lateral spatial frequency
- The 1D ITF plot/profile is extracted from the 2D TF



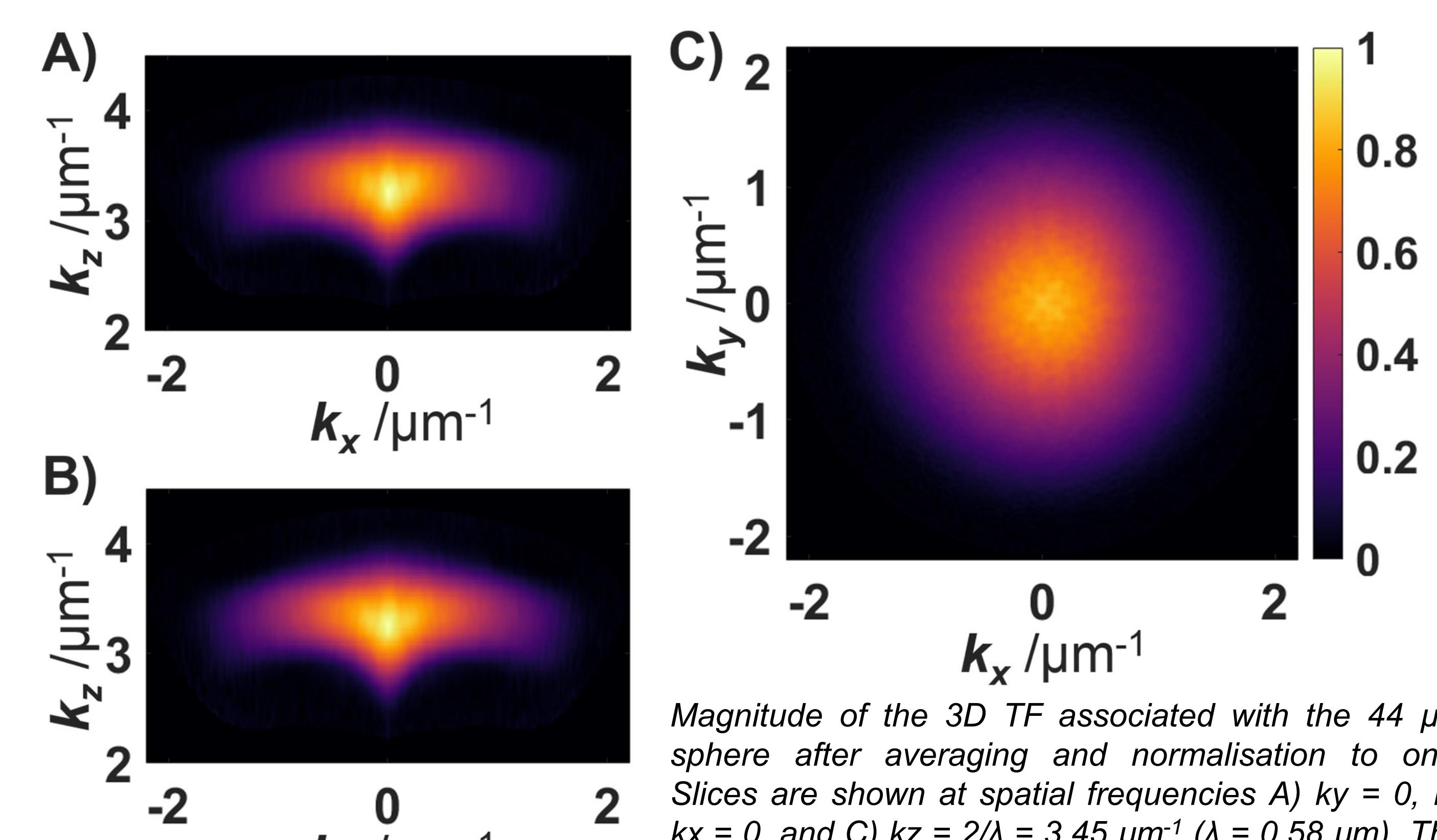
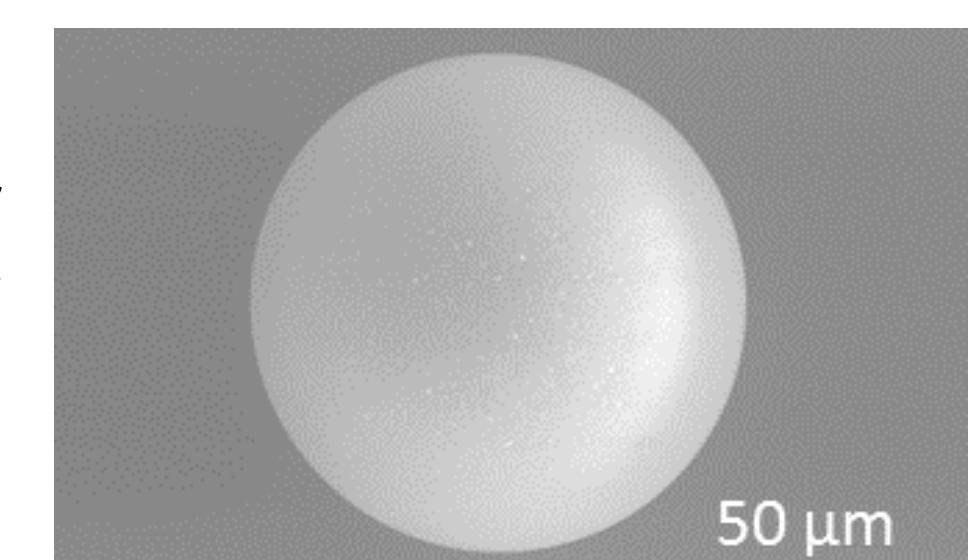
[1] Leach RK, Giusca CL, Haitjema H, Evans C, Jiang X. Calibration and verification of areal surface texture measuring instruments. Ann. CIRP 2015; 64: 797-813.

[2] Coupland JM, Mandal R, Palodhi K, Leach RK. Coherence scanning interferometry: linear theory of surface measurement. Appl. Opt. 2013; 52: 3662-3670.

[3] Su R, Wang Y, Coupland JM, Leach RK. On tilt and curvature dependent errors and the calibration of coherence scanning interferometry. Opt. Express 2017; 25: 3297-3301.

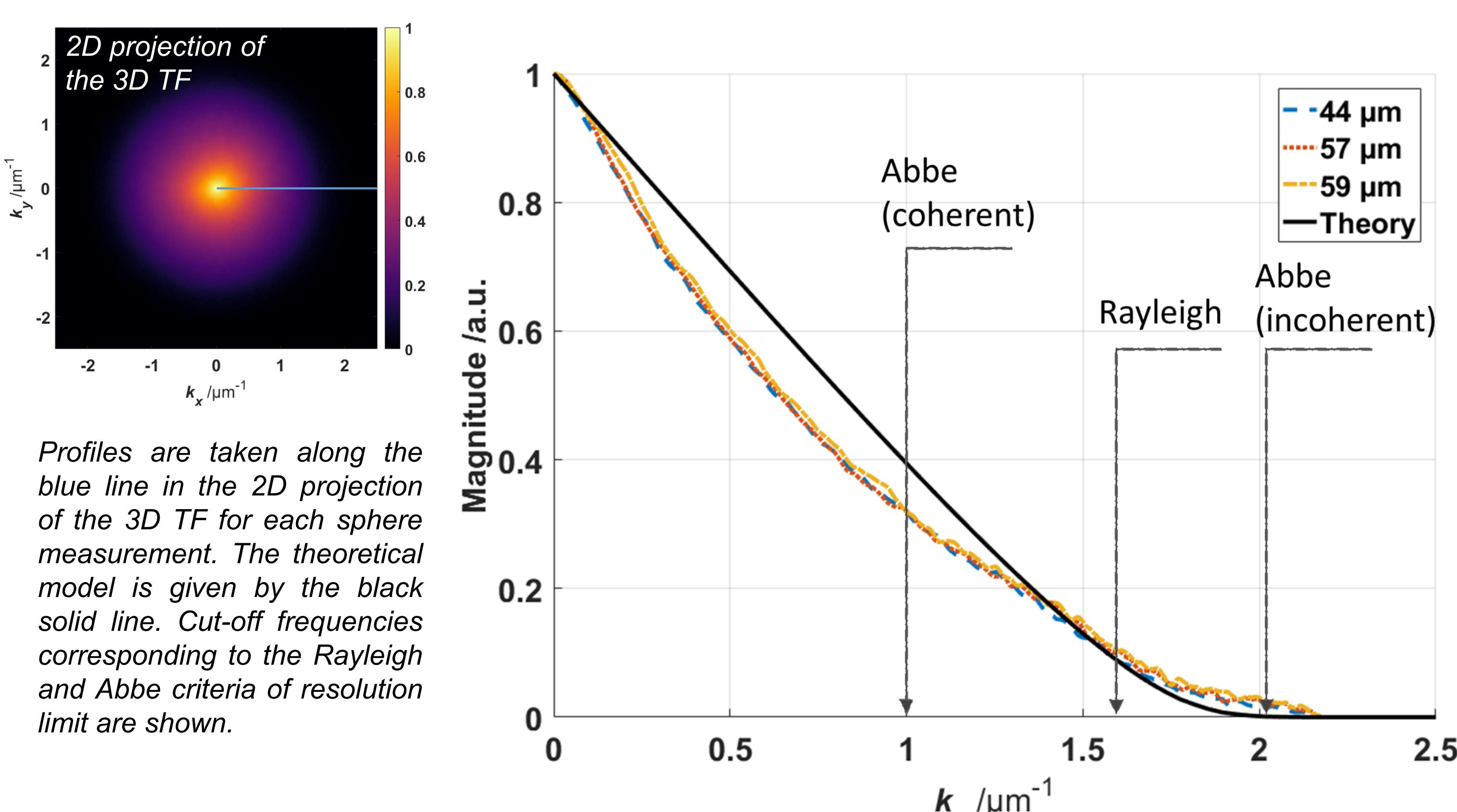
## Results

- Three silica microspheres of diameters 44  $\mu\text{m}$ , 57  $\mu\text{m}$  and 59  $\mu\text{m}$  were measured with CSI, each at four different orientations to reduce the effect of any directional bias
- The 3D TF from each sphere is projected to obtain a 2D projection, and a 1D profile extracted



Magnitude of the 3D TF associated with the 44  $\mu\text{m}$  sphere after averaging and normalisation to one. Slices are shown at spatial frequencies A)  $ky = 0$ , B)  $kx = 0$ , and C)  $kz = 2/\lambda = 3.45 \mu\text{m}^{-1}$  ( $\lambda = 0.58 \mu\text{m}$ ). The colour bar and colour map used are shared between the three slices.

- The 3D TFs and the corresponding 2D projections obtained from the measurements of the three spheres are almost completely identical, providing evidence that the transfer function of a CSI instrument can be obtained solely via measurement of a microsphere



## Conclusion

- ITF offers a more complete characterisation of optical instruments, and can be estimated by measuring a microsphere by utilising the linear theory of 3D imaging, here using the Foil model for CSI
- Approach provides alternative to calibration by traditional standards
- Sphere calibration enables a more complete system calibration than traditional ITF specification, potentially leading to software correction methods to extend the linear range of the instrument
- Future work will have authors provide a rigorous experimental verification of foil model, investigate validity regimes of ITF and 3D TF and their relationship